Ivanced Beginner Grape Schoo Columbia, Missouri March 6, 2020



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Grape and Wine Institute

Vineyard Business Plan Before Raising Canes (w)Rite a Budget

# What you need to know before starting

- Acquire knowledge
  - Grape and Wine Industry local, regional, national, international
  - Business management
  - Vineyard management
  - Marketing I can't stress this enough!

# Viticulture Math

- 10' x 8' spacing = 545 vines/A
- 165 gallons juice/ton grapes
- 150 gallons finished volume/ton
- If 3.5 tons/acre
  - 525 gallons finished/545 vines
  - 0.96 gallons/vine
  - 3.65 L/vine
  - 4.86 bottles (750 ml)/vine
  - 2,649 bottles/acre
  - 220 cases/acre
  - \$26,400/acre (\$10/bottle)

- 3.5 tons/A = 7,000 lbs/A
- 12.84 lbs/vine
- 0.25 lb/cluster
- 51.4 clusters vine
- Each primary count node produces shoot with 2 clusters
- 26 count nodes
  - 13 shoots/4 ft cordon
  - 3.7 in between spurs
- If you left 13 two bud spurs/4 ft cordon
  - 26 shoots = 52 clusters
    - Shoot or cluster thin?

## Vineyard Math

1 acre = 43,560 sq ft ~ 209' square ~ football field

10' rows x 8' vines = 545 vines/acre = 4,356 linear ft/ac

3.5 ton/ac ÷ 545 vines = 12.8 lbs/vine

12.8 lbs/vine ÷ 0.25 lbs/cluster = 51 clusters per vine

3.5 ton/ac ÷ 19 lbs/5 gal bucket = 368 buckets/ac 40 lbs/lug = 175 lugs/ac

3.5 ton/ac x \$1,200/ton = \$4,200 gross per acre

\$4,200 ÷ 545vines = \$7.70/gross per vine

175 hrs of labor/ac/yr ÷ 545 vines/ac = 20 min/vine/yr

# **Big Picture Economics**

- \$15K to \$30K to bring an acre of grapes into production
  - 3 years but remember pre-plant site preparation
  - 8 K is renting, borrowing, or using existing equipment
  - 15 K is buying new equipment and depreciating

- \$1,500 to \$2,000 to manage an acre once in production
- Positive annual returns once in full production – year 4
- Cumulative returns approachable 7 or more years after establishment

# Pre-Plant Year 0 Major Costs

Task	Approximate \$ cost/acre
Weed management	50
Cover crop	50
Site Preparation	250
Deer fencing (amortize or cost share)	500 to 3,200
Nutrient management (P and K)	Variable 150
Total	1,000 to 3,700

# Year 1 Major Costs

Task	Approximate \$ cost/acre		
Weed management	50		
Cover crop	50		
Vines	2,200		
Trellis construction	3,500		
Drip irrigation (amortize)	2,500		
Pest Management	200		
Nutrient management (N)	35		
Weather Station	1,850		
Total	10,385		

# Year 2 Major Costs

Task	Approximate \$ cost/acre		
Weed management	50		
Cover crop	50		
Dormant pruning	125		
Canopy management	625		
Pest Management	400		
Nutrient management (N)	35		
Total	1,285		

# Year 3 Major Costs

Task	Approximate \$ cost/acre		
Weed management	50		
Cover crop	50		
Dormant pruning	500		
Canopy management	600		
Pest Management	550		
Nutrient management (N)	35		
Total	1,785		

# Year 4 Major Costs

Task	Approximate \$ cost/acre		
Weed management	50		
Cover crop	50		
Dormant pruning	450		
Canopy management	650		
Pest Management	600		
Nutrient management (N)	35		
Harvest costs	450		
Total	2,285		

# Major Costs: Year 0 to Year 4

Year	Approximate \$ cost/acre
0 Pre-Plant	1,000 to 3,700
1	10,385
2	1,285
3	1,785
4	2,285 Without irrigation
Total	16,740 to 19,440 and Deer Fencing
	and Deer Fencing

\$11,000 to \$14,000/acre

# When can you expect return on investment?

Year	Out of pocket \$ cumulative	Return \$
0 – Pre-plant	- 550	0
1	- 8,100	0
2	- 9,750	0
3	- 11,300	1,500 (1.5 tons @\$1,000/ton)
4	-11,200	3,000 (3 tons @\$1,000/ton)
5		4,200 (3.5 tons @1,200/ton)
10	+130	4,200 (3.5 tons @1,200/ton)

Example above assumptions: 545 vines/acre, High wire trellis, does not include drip irrigation or deer fence. Calculated using Agriculture Marketing Resource Center Vineyard Feasibility Workbook available at

http://www.agmrc.org/commodities\_products/fruits/wine/winery-and-vineyard-feasibility-workbooks/

# Year 1 Out of Pocket Costs/Acre

10 – 435' rows 10' x 8' between plants – Single High Wire August/September

2 soil samples @ \$20 \$ 40.00 2 qts of Glyphosate@\$14/gal \$ 7.00 200 lbs of Phosphorous (P205) @ 42¢/lb \$ 84.00 200 lbs of Potassium (K20) @ 31¢/lb \$ 62.00 2 tons of Quarry Lime @ \$17/ton spread \$ 34.00 Disk 2X @ \$18/trip \$ 36.00 Broadcast 50 lbs of Bluegrass Seed @ \$3.00 lb\$ \$ 150.00 Harrow & level area @ \$10 \$ 10.00

### 3-8-19 Approximate

# Year 2 Out of Pocket Costs/Acre

10 – 435' rows 10' x 8' between plants – Single High Wire

545 plants @ \$3.50	\$1,907
545 - 5/8" x 6' bamboo poles @ 45¢	\$ 245
545 - 36" clipper grow tubes @ \$2.00	\$ 1,090
162 - 3-4"x 8' CCA Blunt line posts @ \$7.00	\$ 1,134
20 - 5-6"x 10' CCA Blunt end posts @ \$15	\$ 300
Approx. 4750'12.5 ga Hi-Tensile Wire @ 5¢/ft	\$ 238
Fencing tool @ \$130 & Wire puller @ \$80	\$ 210
Spinning Jenny wire holder	\$ 175
20 Rachet Wire Strainers @ \$3.20 & Rachet @ \$20	\$ 84
10# of 2" staples (approx. 51/lb) @ \$2.5/lb	\$ 25

3-8-19 Approxim	ate	1 <sup>st</sup> yr \$423 + 2 <sup>nd</sup> yr \$5,408
IOWA STATE UNIVERSITY Extension and Outreach		Total of \$5,831

# Year 2 Out of Pocket Costs/Acre Cont.

10 – 435' rows 10' x 8' between plants – Single High Wire

40 - 12.5 ga. Wire Gripples @ \$1.30\$52 $20 - \frac{3}{4}$ " x 48" long x 6" helix earth anchors @ \$14\$28020 lbs of 17'/lb. #9 wire @ \$3.50/lb\$70 $6,000 \ #8 - 2\frac{1}{2}$ " T Bands 6 cents ea.\$360Max Tapener (\$75) & extra tape & staples (\$20)\$95Glyphosate /Chateau/Prowl H20 Herbicide\$40

1<sup>st</sup> yr \$423 + 2<sup>nd</sup> yr \$5,408 + 2<sup>nd</sup> yr \$897

### 3-8-19 Approximate

# Year 3 Out of Pocket Costs/Acre

10 – 435' rows 10' x 8' between plants – Single High Wire

Air Blast Sprayer	\$6,000
Portable mounted tank & hand sprayer	\$ 300
Backpack sprayer	\$ 100
Herbicides	\$ 40
Fungicides & Insecticides	\$ 250
Refractometer (Brix Measurement)	\$ 100
pH tester accurate to 0.01 \$175 + Buffers \$30	\$ 205
5,000' -17' med. grade woven bird net @ 25¢/ft	\$ 1,250
15 grape forks for picking @ \$8	\$ 120
100 40lb harvest lugs @ \$12	\$ 1,200

1<sup>st</sup> yr \$423 + 2<sup>nd</sup> yr \$5,408 + 2<sup>nd</sup> yr \$897 + 3<sup>rd</sup> yr. \$9,560

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AGRITOURISM		Updated June 2018	<mark>VV</mark> i	nery			grape growers!	
AQUACI		Introduction	htt	ps://	www.ag	jmrc.org/		the state
BIOMAS		Wine may represen it is not the only us						

### Search vineyard or winery worksheet

IOWA STATE UNIVERSITY Extension and Outreach

### GDC, VSP & Single High Wire Worksheets

	A	В		С		
			TATE UNIVERSITY			
1	Univers	sity [	Extension	LEOPOLD CENTER	resource center	
2						
3			Cost of Est	ablishing a Vi	neyard	
4	Funding	for th	his Project was provided by the follow	wing:		
5			Leopold Center for Sustainable Agriculture	www.leopold.iastate.e	du	
6			Agricultural Marketing Resource Center	www.agmrc.org		
7			Iowa State University Extension	www.extension.iastate.e	edu	
8	Iowa State University assumes no liabilities or guarantees of the success or failure of any business that uses the Cost of Establishing a Vineyard					
10			ouilt using Microsoft Office Excel 2003. The work ets. Calculations flow through the worksheets au		vorksheets. Data entered in one worksheet may be linke o protect the information entered.	
11	Creat	ed by:	Dr. Paul Domoto, Professor of Fruits, Nuts, & F	ruit Trees, Iowa State U	niversity	
12			Email : domoto@iastate.edu			
13			Office : 245 Horticulture Hall, Ames, IA 50011			
14			Phone : (515) 294-0035			
Ready	▶ N   \ Forward \	Instruc	tions / Assumptions / Labor and Machine Costs / Proposed Vine	e Spacing / Proposed Line Post S	pacing / Proposed Training System / Proposed Vineyard L <	
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#### IOWA STATE UNIVERSITY University Extension

### http://www.agmrc.org

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INCOME DATA	4/1/09 - 3/31/10	4/1/10 - 3/31/11	4/1/11 - 3/31/12	4/1/12 - 3/31/13	4/1/13 - 3/31/14
Number of Statements	113	101	115	87	83
Net Sales	100.0%	100.0%	100.0%	100.0%	100.0%
Gross Profit	100.0%	100.0%	100.0%	100.0%	100.0%
Operating Expenses	83.5%	82.4%	83.7%	77.5%	75.75
Operating Profit	16.5%	17.6%	16.3%	22.5%	24.3%
All Other Expenses (net)	8.0%	8.1%	8.5%	4.65	6.8%
Profit Before Taxes Source: Risk Ma	8.6%	9.5%	7.8%	18.0%	17.5%

Data from 83 to 113 vineyards in the last five years provided by the Risk Management Association

Ag Marketing Resource Center https://www.agmrc.org/

Source: Risk Management Association eStatement Studies of Vineyards

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### \$ Value of Grapes in a 750 ml Bottle of Wine

<u>\$Ton</u>	130 gal./ton	140 gal./ton	150 gal./ton	160 gal./ton
\$ 800	\$1.23	\$1.14	\$1.07	\$1.00
\$ 900	\$1.38	\$1.29	\$1.23	\$1.13
\$1,000	\$1.54	\$1.42	\$1.33	\$1.25
\$1,100	\$1.69	\$1.57	\$1.47	\$1.38
\$1,200	\$1.85	\$1.71	\$1.60	\$1.50
\$1,300	\$2.00	\$1.86	\$1.73	\$1.63
\$1,400	\$2.15	\$2.00	\$1.87	\$1.75
\$1,500	\$2.31	\$2.14	\$2.00	\$1.88
\$1,600	\$2.46	\$2.29	\$2.13	\$2.00

\* \$1,200 to \$1,400 predominant price range delivered to a winery in Iowa.

# I wish I would have made my mistakes on a much smaller scale

Dave Cushman, Park Farm Winery – Bankston, IA (2008)





**Questions?** 

# Deer Fencing

### **Farmer Installed**

- \$446/Acre
- Avg. ht. 6.5 ft.
- 38% round corner posts
- 28% reinforced corner posts
- 40% did not have smooth wire above woven mesh to increase fence height

### **Contractor Installed**

- 2,400/Acre
- Avg. ht. 8 ft.
- 100% round corner posts
- 100% reinforced corner posts
- 86% had three strands of smooth wire installed above woven mesh to increase fence height

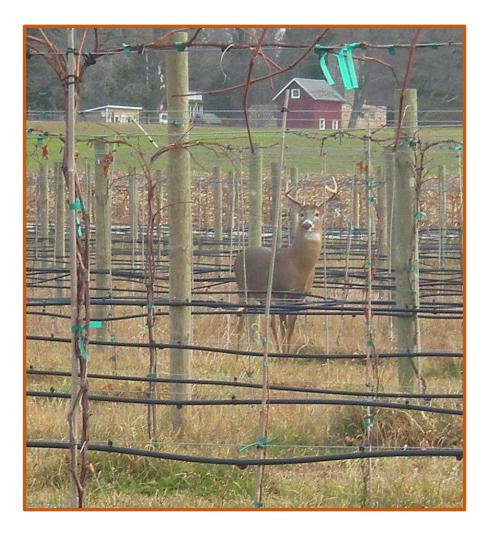
Drake, D. and J. Grande. 2007. Evaluation of Farmer- Versus Contractor-Installed Deer Fencing. <u>www.joe.org</u>

# Deer Fencing

http://icwdm.org/handbook/mammals/Deer.asp

Internet Center for Wildlife Damage Management Scott R. Craven Extension Wildlife Specialist University of Wisconsin-Madison

Scott E. Hygnstrom Extension Wildlife Damage Specialist University of Nebraska



# Think Ahead

- Short term goal(s)
  - Grow grapes
    - Contract to winery
    - U-pick
    - Have someone else process grapes
- Long Term goals(s)
  - Expand grape acreage
    - Mechanization
  - Winery

### Mechanization

- Single curtain
  - VSP
  - HW
- Row Width 8 to 12 ft.
- Ground slope < 20 degrees
- Turning radius
  - Self-propelled
  - Towed

# Equipment and Costs

Machine	Purchase price	Years owned	
55-hp tractor with cab & AC	30,000	25	
Grape Hoe	7,500	25	
Utility Vehicle (Gator)	7,000	25	
4-WD, ¾ ton pickup	20,000	10	
50-gal herbicide sprayer	2,700	25	
100-gal airblast sprayer	9,000	25	
300-gal airblast sprayer	12,500	25	
5-foot rotary mower	1,600	25	
Fertilizer/seed spreader	1,500	25	
Post Driver	2,000	25	
PTO driven auger	1,200	25	
8-ft flatbed trailer	2,000	25	
Total Cost	73,500	25	

Purchase prices from 2005 mid-Atlantic region.



















# **Business Plan**

- Cover letter to lender to read business plan
- Executive summary
  - 1-2 page summary
  - Why you are undertaking the business
- Industry background
  - Today
  - Past and projections for future growth
  - How your plan fits with the current and future ecnomy
- Objectives and Goals
  - Mission statement
  - Why you are undertaking the project
  - Timeline includes starting date

# Business Plan cont.

- Structure
  - Owners
  - Legal entity
    - Sole propriter
    - LLC
    - S corporation
    - Partnership
  - Management
    - Titles and positions and position descriptions

# References

- Winery and Vineyard Feasibility Workbooks, Agriculture Marketing Research Center <a href="http://www.agmrc.org/commodities">http://www.agmrc.org/commodities</a> <a href="products/fruits/wine/winery-and-vineyard-feasibility-workbooks/">products/fruits/wine/winery-and-vineyard-feasibility-workbooks/</a>
- Wine Grape Production Guide for Eastern North America. Natural Resource, Agriculture and Engineering Service Cooperative Extension
- Business Planning and Economics of Midwestern Grape Production

https://ag.purdue.edu/hla/fruitveg/Documents/GrapEcon.pdf

• Winery Business Plans and Feasibility Studies Iowa State University

https://www.extension.iastate.edu/wine/business-plans-feasibility-studies

# Thank you and Acknowledgement

- Michael White, Recently retired Viticulture Extension Specialist, Iowa State University
- Thanks to Michael for allowing me to use some of his slides in the presentation